



**News Release**

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### **United Ethanol passes emission tests**

Nov. 3, 2009, MILTON – United Ethanol, LLC, Milton, Wis., announced today that it has passed all required air emissions tests mandated by the Wisconsin Department of Natural Resources (WDNR) and has done so in compliance with its state air permit.

“The independent third-party testing company has reported that emissions from the plant’s fermentation scrubber, process vent gas scrubber, and boiler were well within the limits set forth in our air permit,” David Cramer, United Ethanol president and chief executive officer, said.

“The emissions tested in the fermentation scrubber and process vent gas scrubber showed removal efficiencies exceeding 99 percent, better than the 98 percent removal required by the permit,” stated Norm Scheels, United Ethanol engineering manager. The fermentation scrubber controls emissions from the fermentation operations and the process vent gas scrubber controls emissions from other plant processes.

The natural gas boilers at the plant provide steam for the ethanol production process. “The recent results showed an emission rate well below the permit limit,” noted Scheels.

“We are very pleased with these results. Our operations staff at United Ethanol has worked very hard to maintain compliance with our environmental permits,” noted Cramer. “We look forward to being a long-term member of the Milton community and continuing to provide, both directly and indirectly, many reliable, good-paying jobs in Rock County,” he added.

Compliance testing on the fermentation scrubber and process vent gas scrubber was conducted Aug. 26-27, 2009. Testing on the boiler took place Sept. 15, 2009. The testing protocol was reviewed in advance and approved by the WDNR; representatives from the WDNR witnessed the testing.

Reported earlier this year, the new regenerative thermal oxidizer (RTO) at United Ethanol, installed during the fall of 2008, successfully completed compliance emission testing during the week of Feb. 16, 2009. The RTO controls emissions from distiller’s grain drying operations. The emissions from the new RTO met all the requirements set by the DNR in the plant’s air permit.

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